

TECHNICAL DATA SHEET

RILSAN® CLEAR G170 MED

AMORPHOUS POLYAMIDE PELLET

RILSAN® CLEAR G170 MED is a high performance transparent polyamide resin. This grade with outstanding thermal resistance is approved in medical applications. Upon request, letters regarding USP Class VI compliance can be provided.

Designation : ISO 16396 - PA, MT, C12-020

DESIGNATION

PA*

MAIN APPLICATIONS

- Health - Reusable - Others
- Health - Reusable - Mask
- Other Medical

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Injection Molding

ADDITIVES

- Heat Stabilized

RHEOLOGICAL PROPERTIES

プロパティ	価値	テスト基準
Shrinkage, Parallel (t+24h)	1.1 %	ISO 294-4
Shrinkage, Normal (t+24h)	1.1 %	ISO 294-4
Melt volume flow rate (MVR), 275°C / 2.16 kg (527°F / 4.4 lb)	2 cm ³ /10min	ISO 1133

MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Hardness, Shore D, 15 s	- / 79	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	- / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	> 50 / > 50 %	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	8 / 9 %	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	76 / 74 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	2100 / 2020 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	- / 13 kJ/m ²	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 13 kJ/m ²	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 1980 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

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THERMAL PROPERTIES

プロパティ	価値	テスト基準
Glass transition temperature, 10°C/min	168 °C	ISO 11357-1/-2
Vicat softening temperature, 50N at 50°C/h	160 °C	ISO 306
Heat deflection temperature, 0.45 MPa	150 °C	ISO 75-1/-2
Heat deflection temperature, 1.8 MPa	136 °C	ISO 75-1/-2

ELECTRICAL PROPERTIES

プロパティ	DRY / COND VALUE*	テスト基準
Surface resistivity, 23°C (73,4°F)	- / 1.0E+12 ohm/sq	IEC 62631-3-2
Volumic (transversal) resistivity, 23°C (73,4°F)	- / 1.0E+11 ohm/m	IEC 62631-3-1
Comparative tracking index, 23°C (73,4°F)	- / 600	IEC 60112
Dielectric stress, 23°C (73,4°F)	- / 50	IEC 60243-1

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OTHER PROPERTIES

プロパティ	価値	テスト基準
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	1.7 %	ISO 62
Water absorption, 23°C(73°F), immersion, equilibrium	3.8 %	ISO 62
Specific gravity, 23°C (73°F)	1.05 g/cm ³	ISO 1183-1

包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb bags

賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- 典型的な熔融温度 (最小 / 推奨 / 最大) - 射出成形: 270°C / 290°C / 310°C (520°F / 555°F / 590°F)
- 典型的な金型温度 - 射出成形: 20-80°C (70-175°F)
- Drying time and temperature: 90°C (195°F) / 4-6 hours

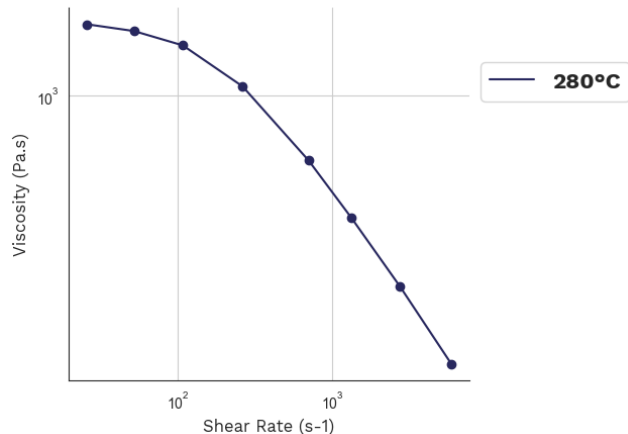
SPECIAL CHARACTERISTICS

- Transparent

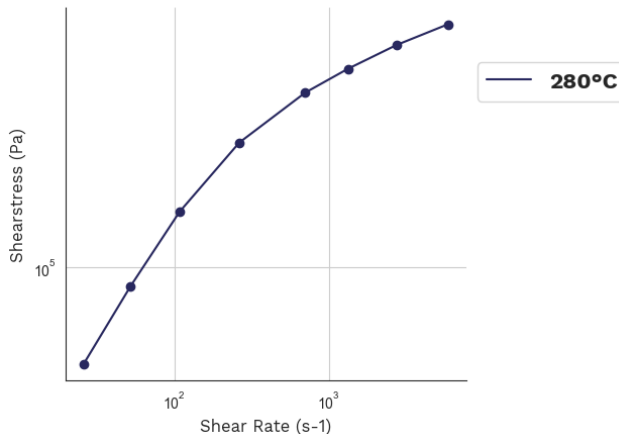
RILSAN® CLEAR G170 MED

DIAGRAMS

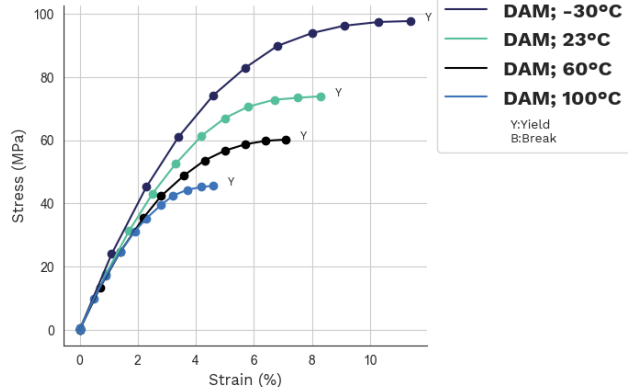
Viscosity-shear rate
Rilsan® Clear G170 MED



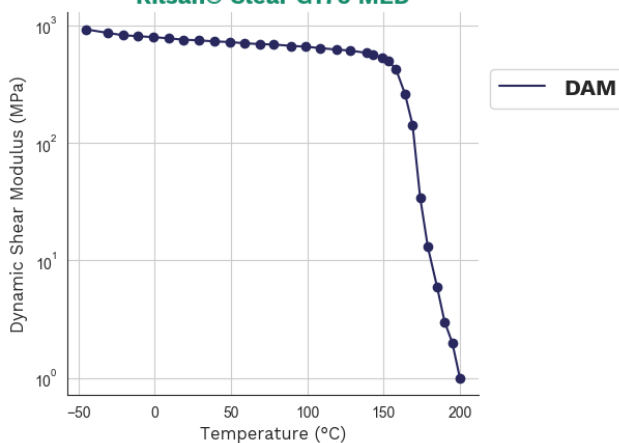
Shearstress-shear rate
Rilsan® Clear G170 MED



Stress-strain
Rilsan® Clear G170 MED



Dynamic Shear modulus-temperature
Rilsan® Clear G170 MED



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